
HYDROGEN TECHNOLOGIES FOR A CO₂-NEUTRAL CHEMICAL INDUSTRY

A PLANT-SPECIFIC BOTTOM-UP ASSESSMENT OF PATHWAYS TO DECARBONISE THE GERMAN CHEMICAL INDUSTRY

ECEEE Industrial Efficiency – Panel 6: Deep decarbonisation of industry
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AGENDA

- Motivation
- Methodology
- Results
- Summary

MOTIVATION

Paris Climate Convention

Limiting the rise in the global average temperature to a maximum of 2°C



German Climate Protection Law

- 1) Reduction of greenhouse gas emissions by 55% by 2030 compared to 1990
- 2) Goal of reaching climate neutrality by 2050

Chemical industry as an energy- & emission-intensive sector

Huge energy demand for hydrogen as Feedstock:



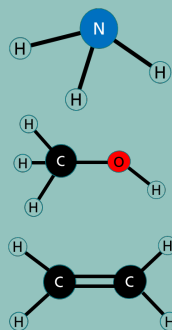
Switch to alternative climate-neutral technologies unavoidable

METHODOLOGY

Technology evaluation

Extensive overview over conventional and alternative (hydrogen-based) production routes for:

- Ammonia
- Methanol
- Ethylene



Site-specific age structure

- 1) Determination of the status quo of the plant stock in Germany (incl. age structure)
- 2) Transformation through diffusion of hydrogen-based production routes

Calculation of the possible Transformation pathway

Benchmarking 4bMix95

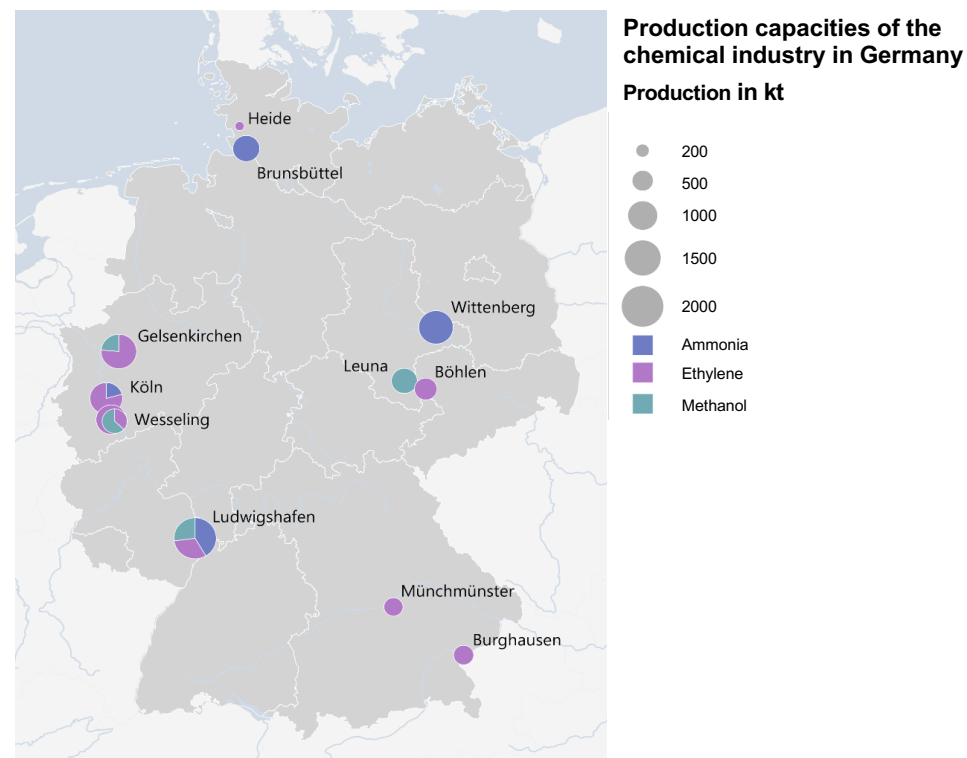
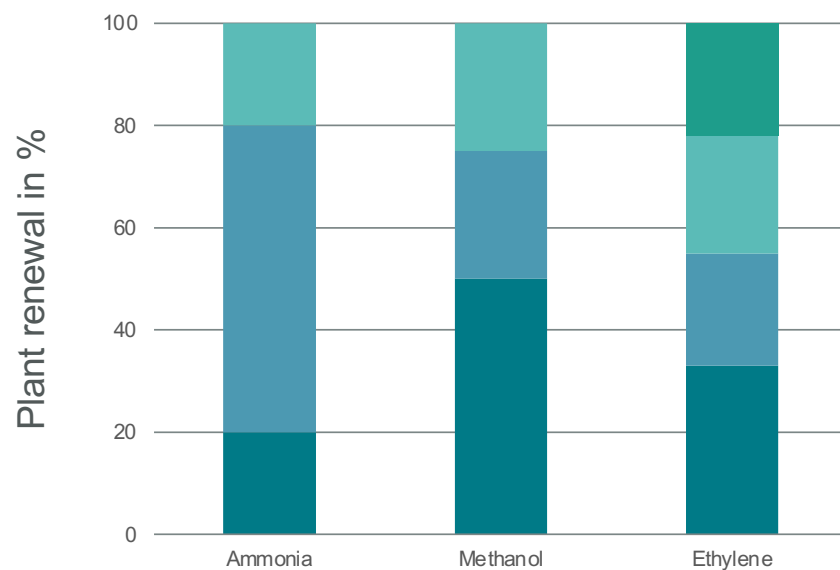
- 1) Consistency of the scenario with the political framework
- 2) Energy demand prognosis with the modeling platform FORECAST
- 3) No consideration of plant stock
- 4) Modernisation cycles are considered by statistical curves

RESULTS

AGE STRUCTURE OF THE PLANT STOCK (1/2)

■ 2020 - 2030 ■ 2030 - 2040 ■ 2040 - 2050 ■ After 2050

Replacement Cycles

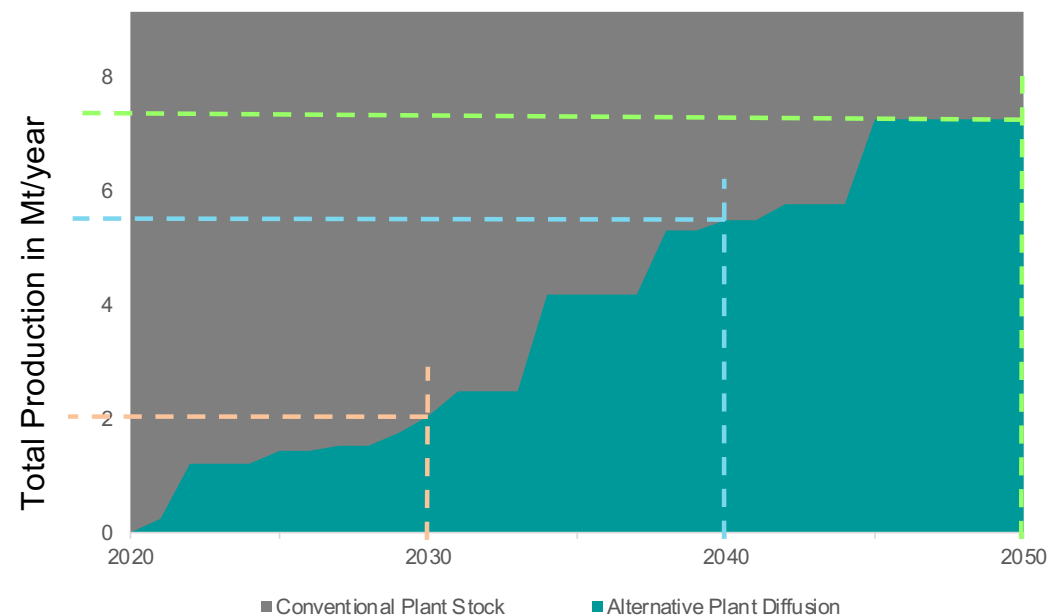


RESULTS

AGE STRUCTURE OF THE PLANT STOCK (2/2)

Possible plant replacement by means of the age of the plant stock

- 2 Mt/year replaceable until 2030
 - 20% of Ammonia,
 - 50% of Methanol,
 - 33% of Ethylene
- About 5.5 Mt/year replaceable until 2040
 - 80% of Ammonia,
 - 75% of Methanol,
 - 55% of Ethylene
- About 7.2 Mt/year replaceable until 2050
 - 100% of Ammonia,
 - 100% of Methanol,
 - 78% of Ethylene

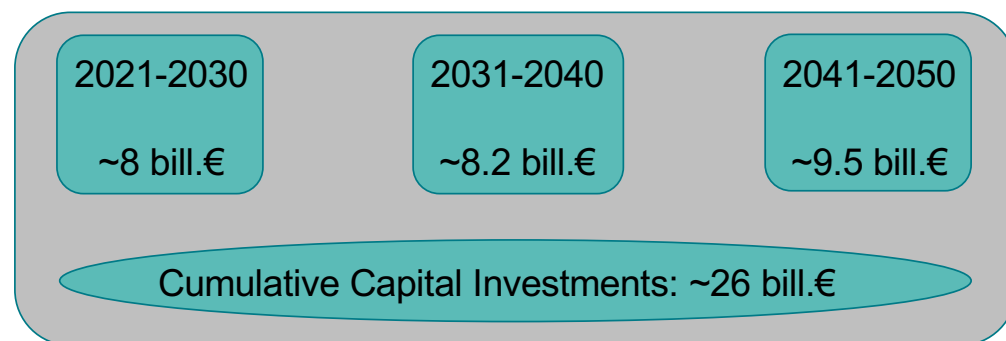


➡ 22% of Ethylene plants have to be renewed after 2050

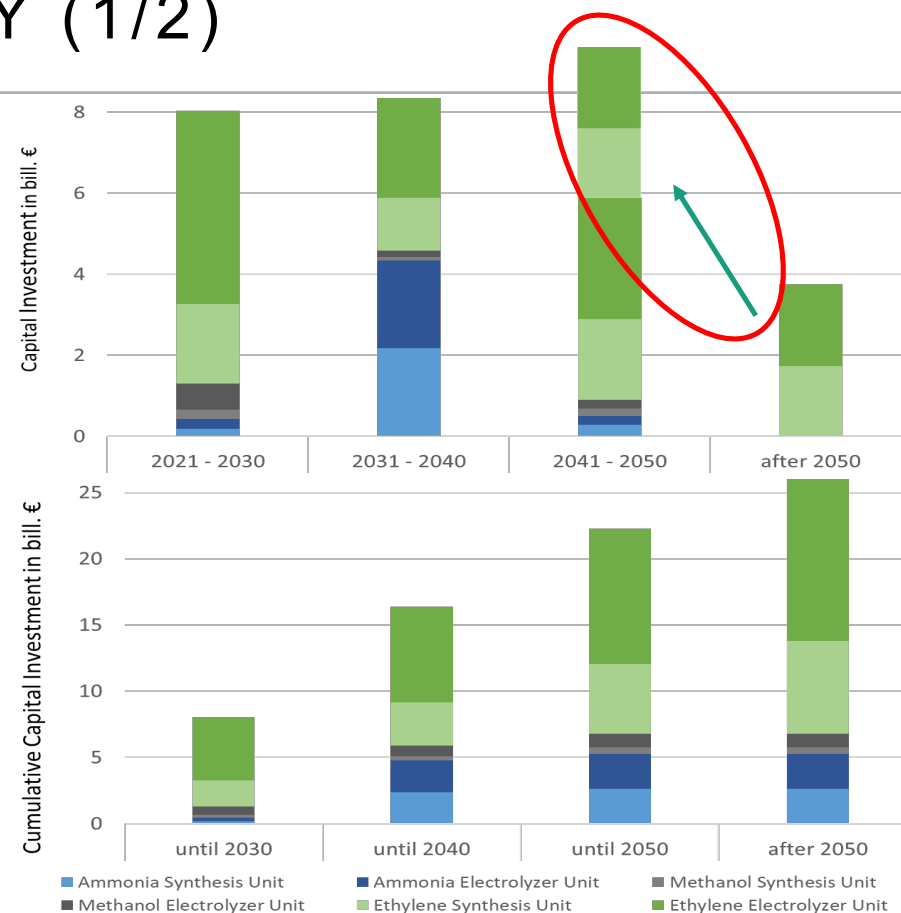
RESULTS

TRANSFORMATION PATHWAY (1/2)

Capital Investments in decades



- ➡ 3.7 bill.€ left after 2050 considering theoretical lifetime
- ➡ No major investments in only one decade
- ➡ 55% for hydrogen production for ethylene via MtO



RESULTS

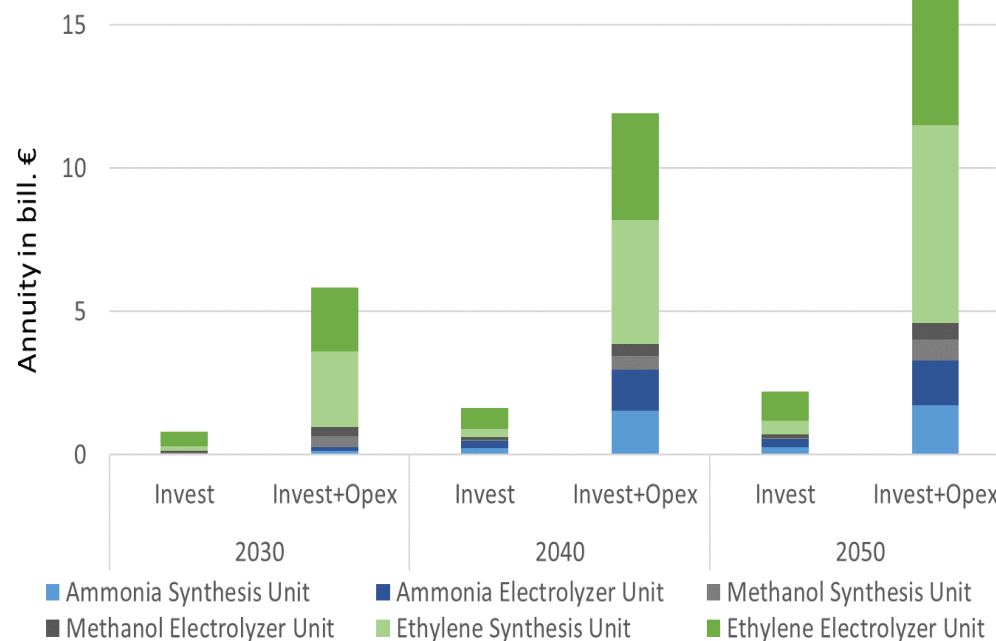
TRANSFORMATION PATHWAY (2/2)

Operating costs and annuity for plant replacement by means of their age structure

- ➡ low influence of investments on total costs of annuities
- ➡ much more impact of operating costs (OPEX)
 - ➡ biggest share of OPEX: energy (el.) costs

Results for 2050

- Total Hydrogen Demand in 2050:
 - 3450 kt/year
- Total Energy Demand
 - 180 TWh/year
- Avoidable Emissions in 2050
 - 16 Mt/year



SUMMARY & BENCHMARKING & CONCLUSIONS

Summary

Nearly 100%

renewable electricity essential for CO₂-savings with alternative technologies

of the plants are at the end of their (theoretical) lifetime until 2050

Benchmarking

4bMix95

Technology diffusion starts around 2030

Energy Demand is underrated until 2040

100% implementation of alternative technologies until 2050

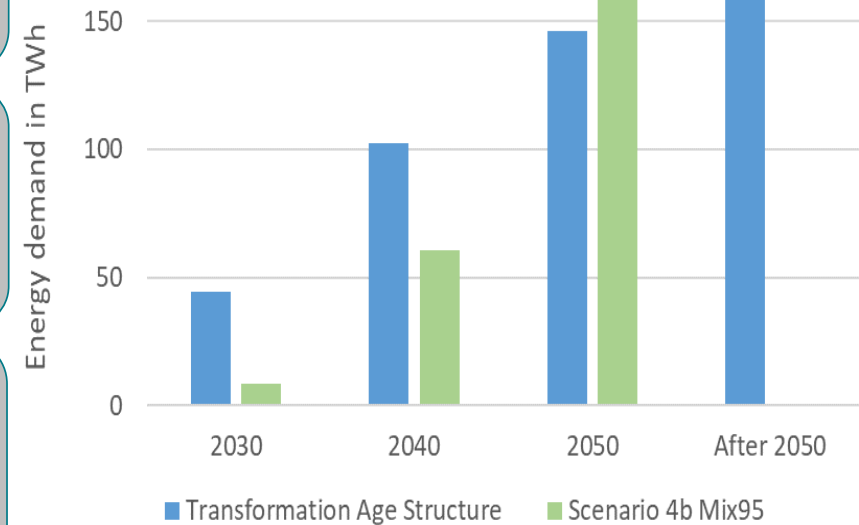
Conclusions

Key findings

Production costs as most interesting parameter for subsequent considerations

Prognoses and life cycles difficult to realize due to possible partial renewals

Good fit of the two scenarios for 2050



QUESTIONS, REMARKS, DISCUSSION

Contact

Thank you very much for
your Attention!



FORECAST | **eLOAD**
Forecasting Energy Consumption Analysis
and Simulation Tool | energy Load curve ADjustment tool

<http://www.forecast-model.eu>

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